



Dart Aerospace Ltd.
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C45-7-1

Job Sheet 196208



Part No: C45-7-1

Job Qty: 20 pcs

Part Name: LOADBEAM BUMPER



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 7/22/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C45-7-1 Rev.5A IPP Rev. A 19.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	20 pcs	7/22/19	7/22/19	0.00	2.00	Small Fab - 1		Michel 2019-7-25
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	20 pcs	7/22/19	7/22/19	0.00	0.00	QC 5 - 10		NP 2019-07-30
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 60		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	20 pcs	7/22/19	7/22/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		



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Container No: S201771



Part: C45-7-1

Job No: 196208

Serial No/Batch: S201771

Revision: 5A

Inspector:

Exp Date:

Instructions:

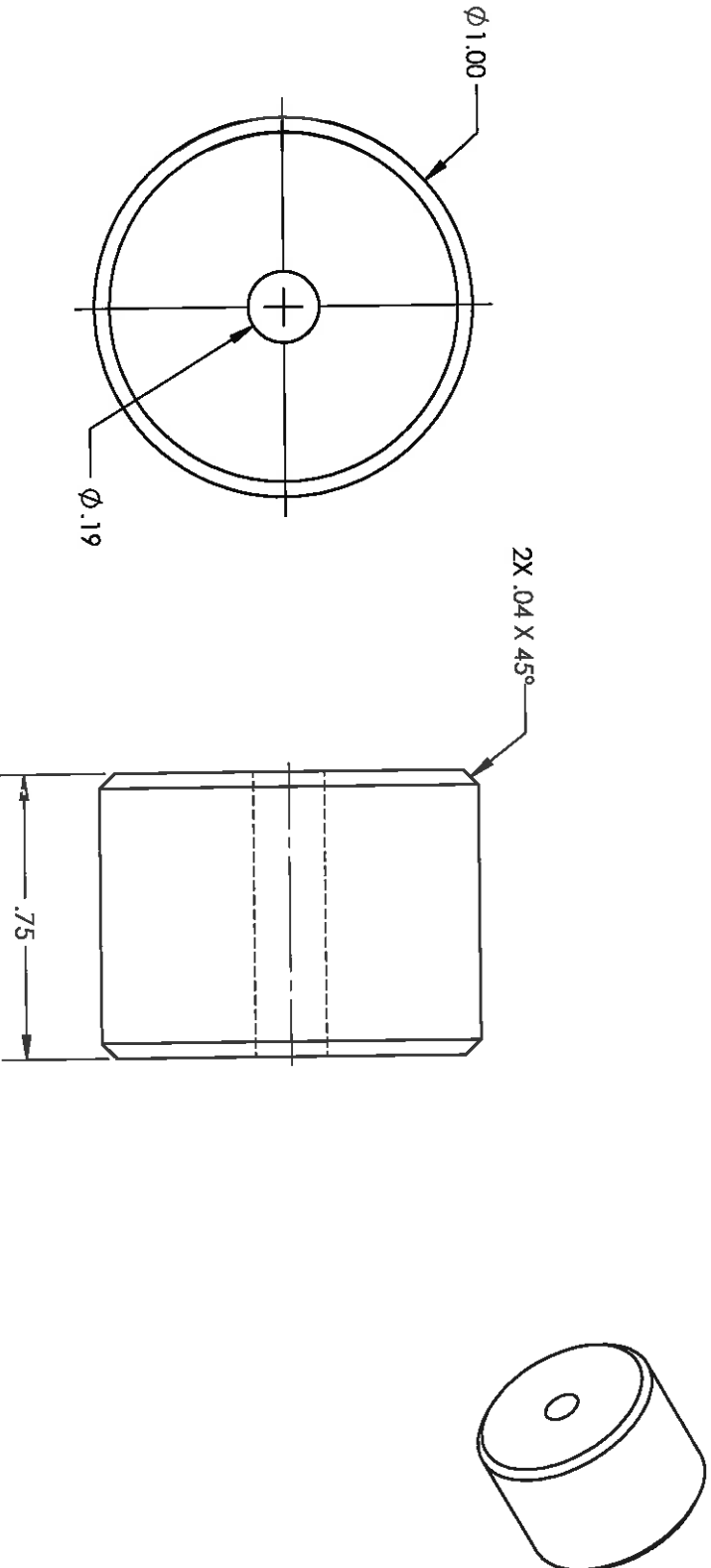
Date: 07/30/19

				Packaging 3 - 20 - B4B		6/10/19 8:36 AM Dart.Renwick.Jennifer	
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
140 QC 21 - SA	20 pcs	7/22/19	0.00 0.00	QC 21 - SA - 21	AUG 01 2019		
				QC 21 - SA - 70			
				QC 21 - SA - 53			
Part Op 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG ***Hole in center no longer required see engineering for sign off*** Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
8695K716	Polyurethane Rod 1.00" DIA, 80A (Hard)	1.2500 ft (.0625 ea)	100-Small Fab - 1	8695K716	S115714		
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Small Fab - 1	8695K716	1	14	0			
Part Specifications							
Specifications could not be found.							

Plex 6/10/19 8:36 AM Dart.Renwick.Jennifer

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
5		AS DRAWN BY CANAM.	9/13/2012	RJC
5A	14-0127	CHD TITLE BLOCK WAS RED BARN IS DART, ADDED BAG & LABEL NOTE. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD
				RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

TITLE		LOAD BEAM BUMPER	
DWG NO.		C45-7-1	
MATERIAL		POLYURETHANE	
UNLESS OTHERWISE SPECIFIED		DRAWN BY: CANAM	
DIMENSIONS ARE IN INCHES		APPROVED	
FRACTIONS ± 1/8		DATE	
ANGLES ±.5°		5/15/1997	
1. BREAK ALL SHARP EDGES .015 X 45°		SHEET 1 OF 1	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 2:1			

ASSY QTY	ASSY QTY	B/O	Port #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-7-1	1	LOAD BEAM BUMPER	POLYURETHANE	Ø1 X 7/8